

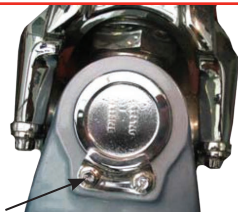
**SPICER LIFE**



SPL Strap bolts **must** be torqued in the proper sequence. Starting at either position **1** as shown here, torque bolts in an anticlockwise sequence.

**Spicer SPL Strap Bolt Torque (Half Rounds)**

Series	Head Size	Bolt Size	Bolt Torque
SPL 250, 170, 140	½" 12 point	12mm 1.25	115-135 ftlb (156-183 Nm)



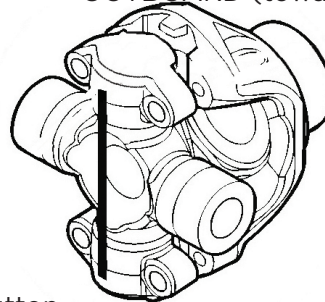
**Spicer SPL Spring Tab Bolt Torque (Full Rounds)**

Series	Head Size	Bolt Size	Bolt Torque
SPL 250, 170, 140	8mm 6 point	8mm 1.00	25-30 ftlb (35-40 Nm)

**MERITOR RPL INSTALLATION**



At installation the wing bearing weld strap must face **INBOARD** and the directional arrows face **OUTBOARD** (toward end yoke).



Install the universal joint kit by inserting both of the wing bearing's machined keyways into the yoke. Tap cups into place before you tighten the ferry head capscrew 115-135lbf (155-183 Nm).

Align yoke nib with square button on universal joint kit as shown.

Strap must face **AWAY** from end yoke as shown

**WARNING**

This is a "quick reference guide" only. Always refer to manufacturer's instructions.