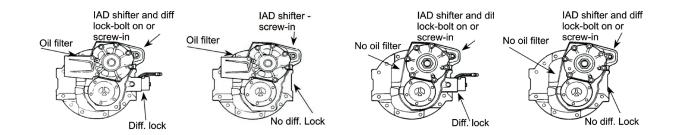
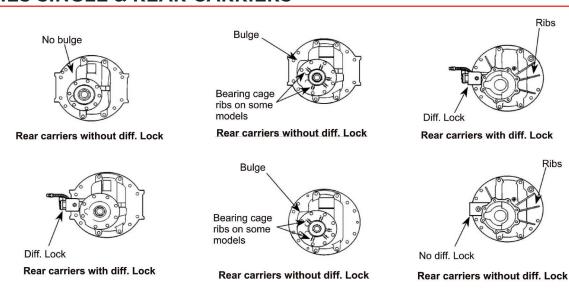


# MERITOR 145 - 160 SERIES I.D.

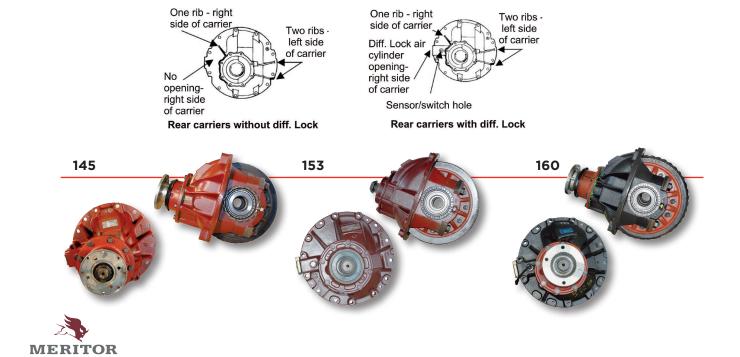
## 145 & 160 SERIES FORWARD CARRIERS



# 145 SERIES SINGLE & REAR CARRIERS



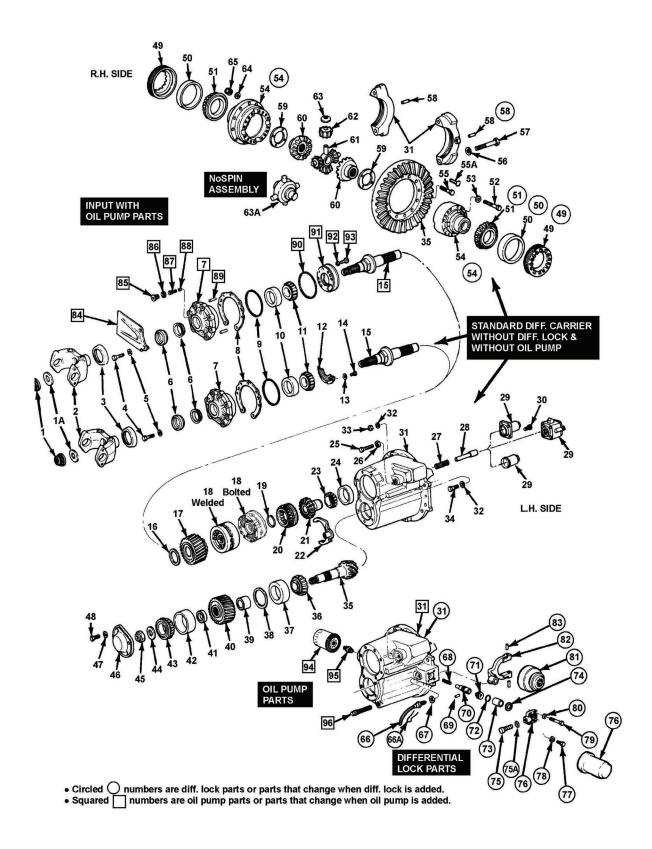
## **160 SERIES SINGLE & REAR CARRIERS**





# **MERITOR 145-160**

## **FORWARD CARRIERS RT145 - 160**

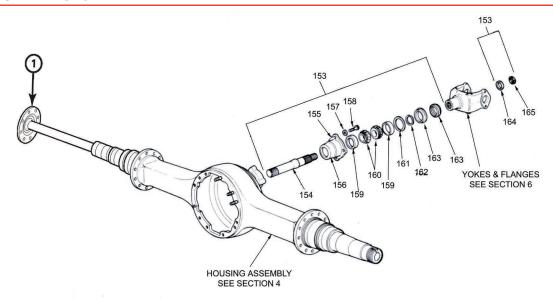




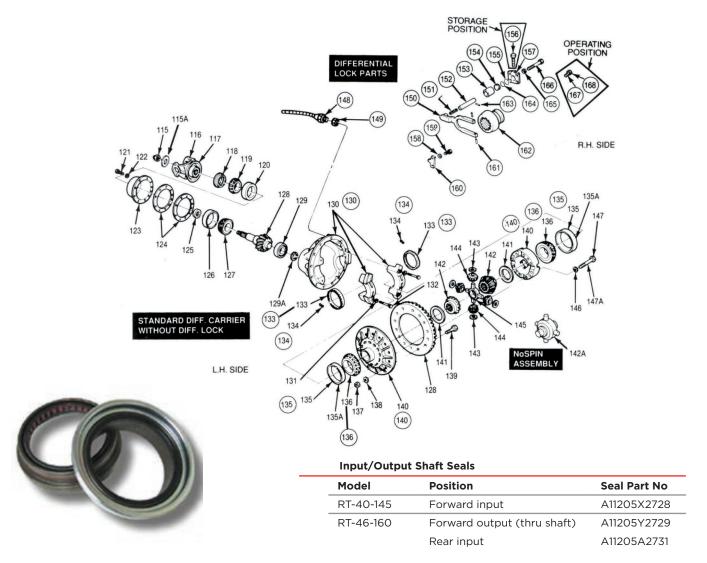


# **MERITOR 145-160**

### RT145-160 THRU SHAFT



# RT145-160 CARRIERS FOR SINGLE AXLES AND REAR TANDEM AXLES

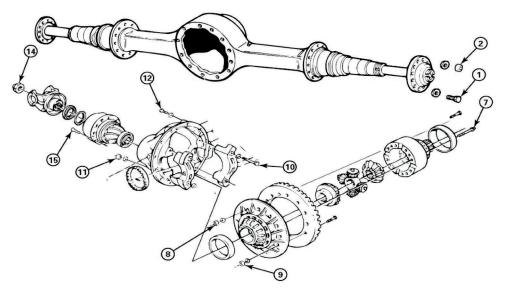






# MADE POSSIBLE MERITOR RT 145-160

# **RT145-160 FASTENER TORQUE SETTINGS**



| No. | Description                  | Thread Size | Nm      |
|-----|------------------------------|-------------|---------|
| 1   | Capscrew, Axle Shaft         | .31-24      | 24-33   |
|     |                              | .50-13      | 115-156 |
| 2   | Nut, Axle Shaft Stud         | Plain Nut   | 68-102  |
|     |                              | .44-20      | 102-156 |
|     |                              | .50-20      | 149-224 |
|     |                              | .56-18      | 203-312 |
|     |                              | .62-18      |         |
|     |                              | Lock Nut    | 54-88   |
|     |                              | .44-20      | 88-136  |
|     |                              | .50-20      | 136-197 |
|     |                              | .56-18      | 176-258 |
|     |                              | .62-18      |         |
| 7   | Capscrew, Differential Case  | .38-16      | 48-68   |
|     |                              | .44-14      | 81-102  |
|     |                              | .50-13      | 115-156 |
|     |                              | .56-12      | 176-224 |
|     |                              | .62-11      | 244-312 |
|     | Grade 10.9 Flange Head       | M12 x 1.75  | 115-140 |
|     | Grade 10.9 Standard Hex Head | M12 x 1.75  | 100-130 |
|     | Grade 12.9 Standard Hex Head | M12 x 1.75  | 143-169 |
|     | Grade 12.9 Flange Head       | M16 x 2     | 275-340 |
|     | Grade 12.9 Standard Head     | M16 x 2     | 300-420 |
| 8   | Nut, Differential Case Bolt  | .50-13      | 102-136 |
|     |                              | .50-20      | 115-156 |
|     |                              | .62-11      | 203-258 |
|     |                              | .62-18      | 244-312 |
|     |                              | M12 x 1.75  | 100-130 |
|     |                              | M16 x 2     | 300-420 |
| 9   | Nut, Ring Gear Bolt          | .50-13      | 102-136 |
|     |                              | .50-20      | 115-156 |
|     |                              | .62-11      | 203-258 |
|     |                              | .62-18      | 244-312 |
|     |                              | M2 X 1.25   | 90-110  |
|     |                              | M2 x 1.75   | 104-115 |
|     | Flange Head                  | M16 x 1.5   | 260-190 |
|     | Standard Hex Head            | M16 x 1.5   | 265-355 |
|     | Staridard Frex Fredd         | 1 110 X 1.0 | 200 000 |

| No. | Description                   | Thread Size      | Nm      |
|-----|-------------------------------|------------------|---------|
| 10  | Capscrew, Bearing Cap         | .56-12           | 149-197 |
|     |                               | .62-11           | 203-258 |
|     |                               | .75-10           | 366-475 |
|     |                               | .88-14           | 488-637 |
|     |                               | .88-9            | 576-746 |
|     |                               | M16 x 2          | 245-300 |
|     |                               | M20 x 2.5        | 470-585 |
|     |                               | M22 x 2.5        | 650-810 |
| 11  | Nut, Housing to Carrier Stud  | .44-20           | 68-102  |
|     |                               | .50-20           | 102-156 |
|     |                               | .56-18           | 149-224 |
|     |                               | .62-18           | 203-312 |
| 12  | Capscrew, Carrier to Housing  | .44-14           | 68-102  |
|     |                               | .50-13           | 102-156 |
|     |                               | .56-12           | 149-224 |
|     |                               | .62-11           | 203-312 |
|     |                               | .75-10           | 366-542 |
|     |                               | M12 x 1.75       | 100-120 |
|     |                               | M16 x 2          | 245-300 |
| 14  | Input Yoke-to-Input Shaft Nut | Refer to Table K |         |
| 15  | Capscrew, Bearing Cage        | .38-16           | 41-68   |
|     |                               | .44-14           | 68-102  |
|     |                               | .50-13           | 102-156 |
|     |                               | .56-12           | 149-224 |
|     |                               | .62-11           | 203-312 |
|     |                               | M12 x 1.75       | 90-150  |
|     |                               |                  |         |

#### **WARNING**

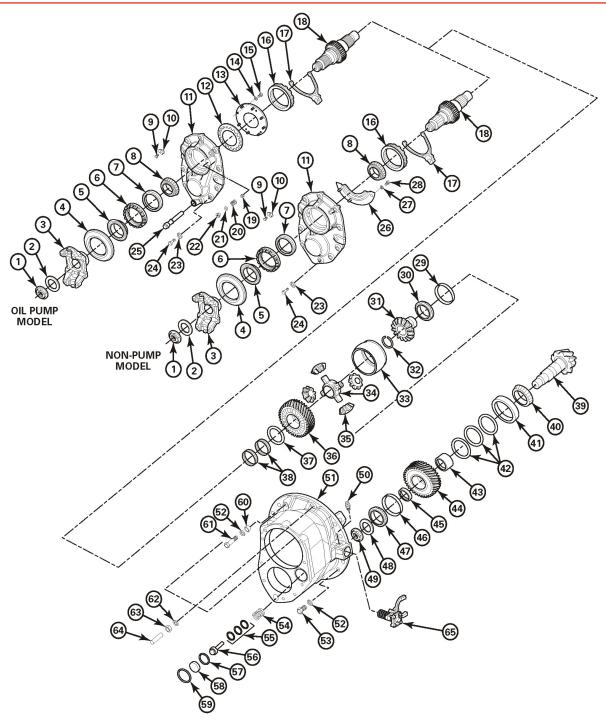
This is a "quick reference guide" only. Always refer to manufacturer's instructions.





# **MERITOR MT-14X**

# MT-14X SERIES DIFFERENTIAL CARRIER



#### Input/Output Shaft Seals

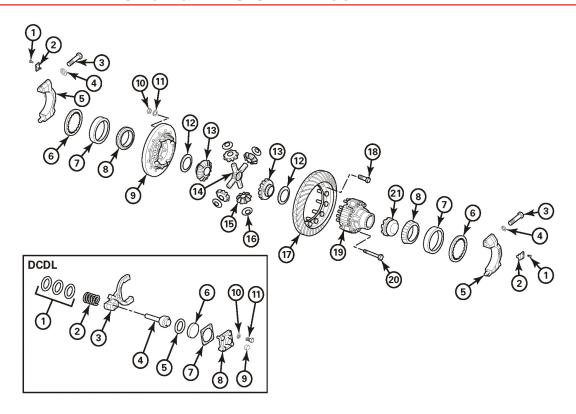
| Model  | Position                    | Seal Part No |
|--------|-----------------------------|--------------|
| MT-14X | Forward input               | A11205X2728  |
|        | Forward output (thru shaft) | A11205Y2729  |
|        | Rear input                  | A11205Z2730  |





# **MERITOR MT-14X**

# MAIN DIFFERENTIAL CASE & RING GEAR ASSEMBLY



# **AXLE HOUSING WITH THRU-SHAFT**

