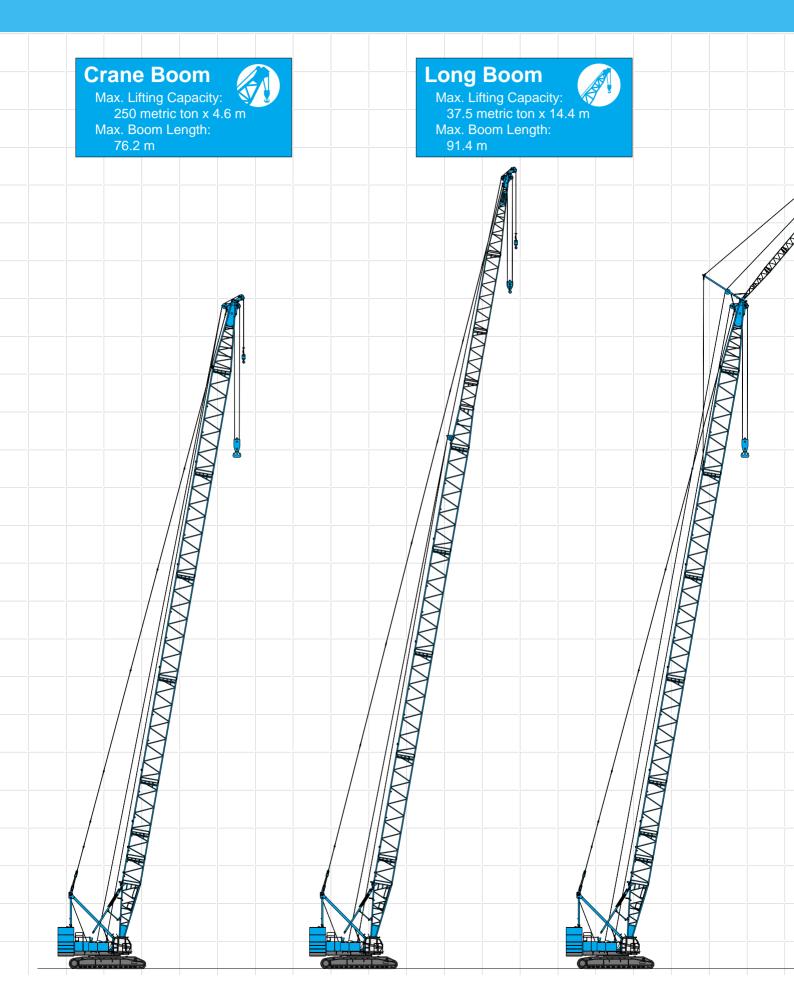
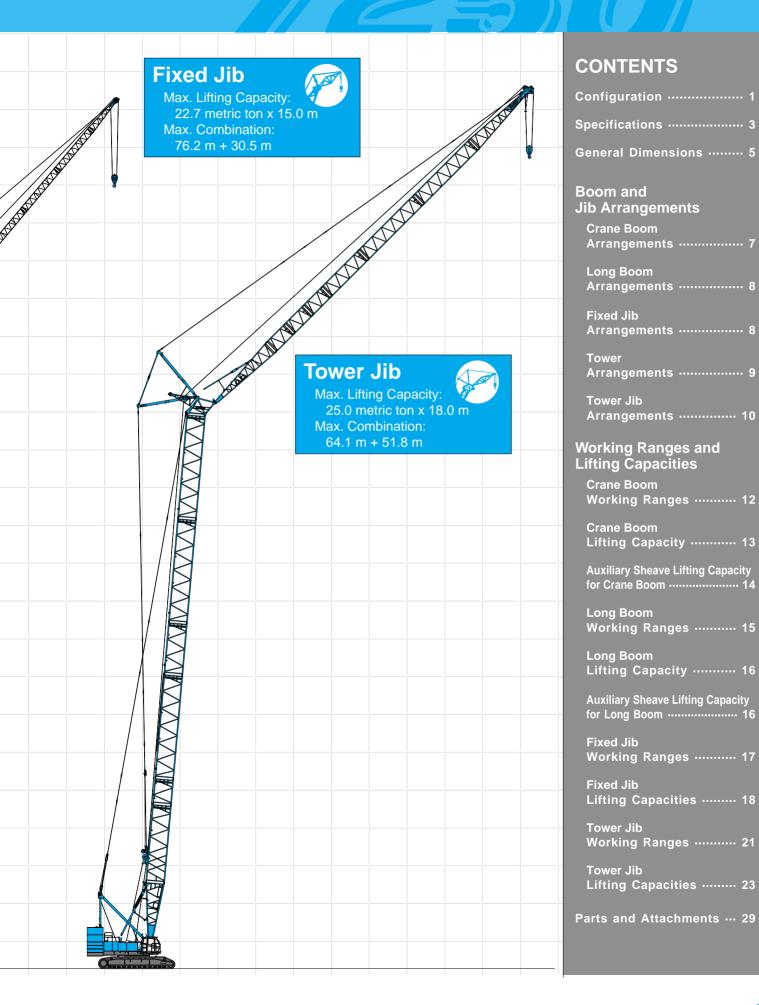


Max. Lifting Capacity: 250 t x 4.6 m Max. Crane Boom Length: 76.2 m Max. Long Boom Length: 91.4 m Max. Fixed Jib Combination: 76.2 + 30.5m Max. Tower Jib Combination: 64.1 + 51.8 m

CONFIGURATION





SPECIFICATIONS



Power Plant

Model: Hino diesel engine P11C-UN Type:Water-cooled, direct fuel injection, with turbocharger Compiles with NRMM (Europe) Stage IIIA and US EPA Tier III. Displacement: 10.520 liters Rated Power:247 kW at 2,000 min⁻¹ {rpm} (ISO) Max. torque: 1,300 N·m/1,500 min⁻¹ Cooling system: Liquid, recirculating bypass Starter: 24 V/6.0 kW Radiator: Corrugated type core, thermostatically controlled Air cleaner: Dry type with replaceable paper element

Throttle: Electric throttle control, twist grip type

Fuel filter: Replaceable paper element

Batteries: Two 12V, 136Ah/5HR capacity batteries, series connected.

Fuel tank capacity: 400 liters



Hydraulic System

Four variable displacement piston pumps are driven by heavyduty pump drive. Two of variable displacement pumps are used in the main hook hoist circuit, auxiliary hook hoist circuit, and each propel circuit. One of the other two pumps is used in the boom hoist circuit and third hoist circuit. The other is used in the swing circuit.

Control: Full-flow hydraulic control system for infinitely variable pressure to front and rear drums, boom hoist brakes and clutches. Controls respond instantly to the touch, delivering smooth function operation.

Cooling: Oil-to-air heat exchanger (plate-fin type)

Filtration: Full-flow and bypass type with replaceable element Electrical system: All wiring corded for easy servicing, individual fused branch circuits.

Max. relief valve pressure:

Load hoist, boom hoist and propel system:

31.9 MPa {325 kgf/cm²}

Swing system: 27.5 MPa {280 kgf/cm²}

Control system: 5.4 MPa {55 kgf/cm²}

Reservoir capacity: 600 liters



Boom Hoisting System

Powered by a hydraulic motor through a planetary reducer. Brake: A spring-set, hydraulically released multiple-disc brake is mounted on the boom hoist motor and operated through a counter-balance valve.

Drum lock: External ratchet for locking drum. Drum: Double drum, grooved for 22 mm dia. wire rope. Line speed: Double line on first drum layer Hoisting/Lowering: 27 to 2 m/min x 2

Diameter of wire ropes

Boom guy line: 38 mm

Boom hoist reeving: 16 parts of 22 mm dia.high strength wire rope

Boom backstops: Required for all boom lengths



Load Hoist System

Front and rear drums for load hoist powered by a hydraulic variable plunger motors, driven through planetary reducers. Negative Brake: A spring-set, hydraulically released multipledisc brake is mounted on the hoist motor and operated through a counter-balance valve. (Positive free fall brake is optional item.)

Drum lock: External ratchet for locking drum.

Drums:

Front drum:

620 mm P.C.D. x 812 mm Lg. wide drum, grooved for 28 mm wire rope. Rope capacity is 390 m working length and 390 m storage length.

Rear drum:

620 mm P.C.D. x 546 mm Lg. wide drum, grooved for 28 mm wire rope. Rope capacity is 220 m working length and 250 m storage length.

Note: Rope lengths listed above denote drum capacity and may differ from actual rope lengths supplied when machinery is shipped

Line speed: Single line on the first drum layer Hoisting/Lowering: 110 to 3 m/min

Line Pull:

Rated line pull (Single-line): 132 kN {13.5 tf}



Swing System

Swing unit is powered by hydraulic motor driving spur gears through planetary reducers (2 sets), the swing system provides 360° rotation.

Swing parking brakes: A spring-set, hydraulically released multiple-disc brake is mounted on swing motor.

Swing circle: Single-row ball bearing with an integral internally cut swing gear.

Swing lock: Manually, four position lock for transportation Swing speed: 2.2 min⁻¹ {rpm}



Upper Structure

Torsion-free precision machined upper frame. All components are located clearly and service friendly. Engine with low noise level.

Counterweight: 97.1 ton



Cab & Control

Totally enclosed, full vision cab with safety glass, fully adjustable, high backed seat with a head-rest and armrests, and intermittent wiper and window washer (skylight and front window).

Cab fittings:

Air conditioner, convenient compartment (for tool), cup holder, ashtray, cigarette lighter, sun visor, roof blind, tinted glass, floor mat, foot-rest, shoe tray

Controls:

Four adjustable levers for front drum, rear drum, boom drum and swing controls



Lower Structure

Steel-welded carbody with axles. Crawler assemblies are designed with quick disconnect feature for individual removal as a unit from axles. Crawler belt tension is maintained by hydraulic jack force on the track-adjusting bearing block.

Carbody weight: 20.0 ton

Crawler drive: Independent hydraulic propel drive is built into each crawler side frame. Each drive consists of a hydraulic motor propelling a driving tumbler through a planetary gear box. Hydraulic motor and gear box are built into the crawler side frame within the shoe width.

Crawler brakes: Spring-set, hydraulically released parking brakes are built into each propel drive.

Steering mechanism: A hydraulic propel system provides both skid steering (driving one track only) and counter-rotating steering (driving each track in opposite directions).

Track rollers: Sealed track rollers for maintenance-free operation

Main Specifications (Model: 7250-2F)

Crane Boom			
Max. Lifting Capacity	250 t/4.6 m		
Max. Length	76.2 m		
Long Boom			
Max. Lifting Capacity	37.5 t/14.4 m		
Max. Length	91.4 m		
Fixed Jib			
Max. Lifting Capacity	22.7 t/15.0 m		
Max. Combination	76.2 m + 30.5 m		
Tower Jib			
Max. Lifting Capacity	25.0 t/18.0 m		
Max. Combination	64.1 m + 51.8 m		
Tower Angle	60° ~ 90°		
Main & Aux. Winch			
Max. Line Speed	110 m/min (1st layer)		
Rated Line Pull (Single Line)	132 kN {13.5 tf}		
Wire Rope Diameter	28 mm		
Wire Rope Length	390 m (Main) 220 m (Aux.)		
Brake Type	Spring-set hydraulically released (Negative)		
Free-Fall Brake Type	Wet-type multiple disc brake (Optional)		

Shoes (flat): 68 shoes, 1,070 mm wide each crawler (Optional 1,220 mm shoe is available) Max. travel speed: 1.1/0.7 km/h Max. gradeability: 30%



Weight

Including upper and lower machine, 97.1 ton counterweight and 20.0 ton carbody weight, 15.2 m basic boom (or 36.6 m basic tower + 27.4 m basic tower jib), hook, and other accessories.

Specification	Weight	Ground pressure
Crane boom	Approx. 211 ton,	122 kPa {1.25 kgf/cm ² }
Tower jib	Approx. 220 ton,	128 kPa {1.30 kgf/cm ² }





Attachment

Boom and Jib:

Welded lattice construction using tubular, high-tensile steel chords with pin connections between sections.

Boom and Jib Length

	Min. Length	Max. Length
	(Min. Combination)	(Max. Combination)
Crane Boom	15.2 m	76.2 m
Long Boom	73.2 m	91.4 m
Fixed Jib	42.7 m + 12.2 m	76.2 m + 30.5 m
Tower Jib	36.6 m + 27.4 m	64.1 m + 51.8 m

Working Speed		
Swing Speed	2.2 min ⁻¹ {rpm}	
Travel Speed	1.1/0.7 km/h	
Power Plant		
Model	Hino P11C-UN	
Engine Output	247 kW/2,000 min ⁻¹ {rpm}	
Fuel Tank Capacity	400 liters	
Hydraulic System		
Main Pumps	4 variable displacement	
Max. Pressure	31.9 MPa {325 kgf/cm ² }	
Hydraulic Tank Capacity	600 liters	
Weight		
Operating Weight*	Approx. 211 t	
Ground Pressure*	122 kPa {1.25 kgf/cm ² }	
Counterweight	97.1 t (Upper), 20.0 t (Lower)	
Transport Weight**	44.5 t	

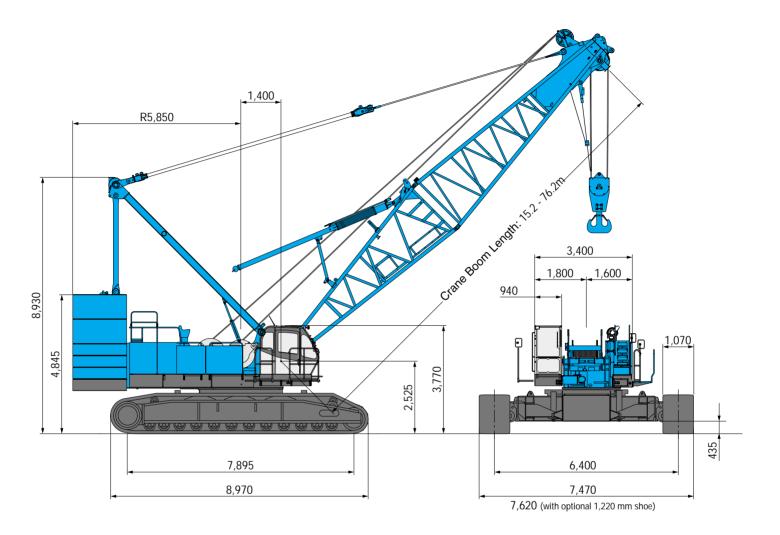
* Including upper and lower machine, 97.1 ton counterweight and 20.0 ton carbody weight, basic boom, hook, and other accessories.

*Base machine with boom base, carbody, gantry, trans-lifter, lower spreader, upper spreader, main and aux. winches including wire rope, and boom hoist winch including wire rope.

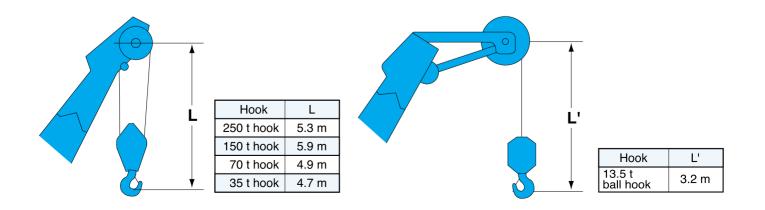
GENERAL DIMENSIONS

Crane Boom

(Unit: mm)



Limit of Hook Lifting



Tower Jib (Unit: mm) Jib Offset Angle Tower up Length: 21.4 m-51.8 m 12 A BELLY 15° - 75° Jib Offset Angle is Limited. (OVER 15°) Tower Length: 36.6 m - 64.1 m N Tower Angle (60 °- 90) ┢╴ 2,525 1,400

BOOM AND JIB ARRANGEMENTS

Crane Boom Arrangements

Boom length m (ft)	Boom arrangement	
15.2 (50)		
18.3 (60)	BIOT	
21.3 (70)		
24.4 (80)	* <u>B10 20 F</u>	
27.4 (90)	B 10 10 T B 40 T B 20 20	
30.5 (100)		
33.5 (110)	B 10 10 20 T B 10 10 40 T	
36.6 (120)	₩ <u>B[10] 20 40 T</u>	
39.6 (130)	B 10 10 20 40 T B 40 40 T B 20 20 40 T	
42.7 (140)		
45.7 (150)	B 10 10 20 40 T B 10 10 40 40 T B 20 40 40 T	

Boom Length	Remarks
7.6 m	Boom Base
7.6 m	Boom Top
3.0 m	Insert Boom
6.1 m	Insert Boom
12.2 m	Insert Boom
	7.6 m 7.6 m 3.0 m 6.1 m

13	
Boom length m (ft)	Boom arrangement
48.8 (160)	
51.8 (170)	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
54.9 (180)	B 10 20 40 40 B 10 40 40 70
57.9 (190)	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
61.0 (200)	
64.0 (210)	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
67.1 (220)	$ \underbrace{\begin{array}{c cccccccccccccccccccccccccccccccccc$
70.1 (230)	BI101101 20 20 40 40 40 BI101101 40 40 40 1
73.2 (240)	
76.2 (250)	

 $\ensuremath{\checkmark}$ mark shows the guy line installing position when the fixed jib is used.

% Indicates the most flexible combination of insert booms, which can be modified to form all shorter boom arrangements.

Long Boom Arrangements

Boom length m (ft)	Boom arrangement		
73.2 (240)			
76.2 (250)	※		
79.2 (260)	B 40 40 40 TB 10A 10 10 B 40 40 40 40 TB 10A 20 T		
82.3 (270)	B 40 40 40 TB 10A 10 20 T B 40 40 40 40 TB 10A 30 T		
85.3 (280)	B 10 40 40 40 TB 10A 10 20 T B 10 40 40 40 TB 10A 30 T		
88.4 (290)	B 10 40 40 40 TB 10A 10 10 20 T B 10 40 40 40 40 TB 10A 10 30 T		
91.4 (300)	B 10 40 40 40 40 TB 10A 10 10 30 T B 10 40 40 40 40 TB 10A 20 30 T		

Long Boom Length	Remarks
7.6 m	Boom Base
9.1 m	Tower Jib Top
3.0 m	Insert Boom
12.2 m	Insert Boom
4.6 m	Tapered Boom
3.0 m	Relay Jib
3.0 m	Tower Insert Jib
6.1 m	Tower Insert Jib
9.1 m	Tower Insert Jib
	7.6 m 9.1 m 3.0 m 12.2 m 4.6 m 3.0 m 3.0 m 6.1 m

% Indicates the most flexible combination of insert long booms, which can be modified to form all shorter long boom arrangements.

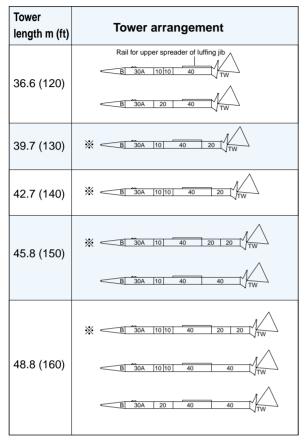
Fixed Jib Arrangements

	A	Fixed Jib
	Boom	
H		

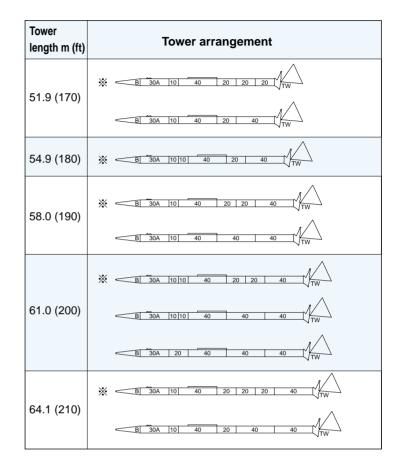
Crane boom length	Jib length m (ft)	Jib arrangement
	12.2 (40)	B 10 T
42.7 m	18.3 (60)	B 10 20 T
76.2 m	24.4 (80)	B 10 20 20 T
	30.5 (100)	■ 10 20 20 20 T

Symbol	Jib Length	Remarks
B	4.6 m	Jib Base
	4.6 m	Jib Top
10	3.0 m	Insert Jib
_20	6.1 m	Insert Jib



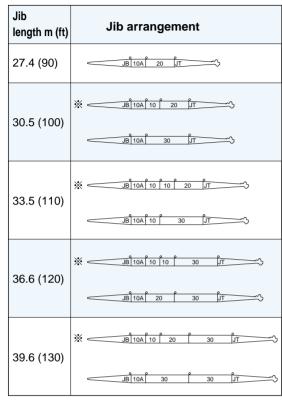


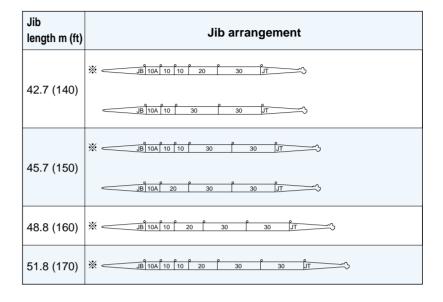
Symbol	Tower Length	Remarks
B	7.6 m	Boom Base
Чтw	1.6 m	Tower Cap
10	3.0 m	Insert Boom
20	6.1 m	Insert Boom
30A	9.1 m	Special Insert Boom for Tower
40	12.2 m	Insert Boom



% Indicates the most flexible combination of insert towers, which can be modified to form all shorter tower arrangements.

Tower Jib Arrangements





Symbol	Tower Jib Length	Remarks
JB	9.1 m	Tower Jib Base
ζ-τ.	9.1 m	Tower Jib Top
10A	3.0 m	Relay Jib
10	3.0 m	Tower Insert Jib
20	6.1 m	Tower Insert Jib
30	9.1 m	Tower Insert Jib

% Indicates the most flexible combination of insert tower jibs, which each have different to form all about to tower jibs.

which can be modified to form all shorter tower jib arrangements.

$\underline{\mbox{-}}\mbox{ mark:}$ indicates position where cable rollers attached.

Tower and Jib Combinations and Allowable Tower Angle

Jib length	27.4m	30.5m	33.5m	36.6m	39.6m	42.7m	45.7m	48.8m	51.8m	Pillow plate
36.6m	90 <u>°</u> 60 °	90 <u>°</u> 60 °	—				-	—	_	_
39.7m	90 <u>°</u> 60 °	90 <u>°</u> 60 °	90 <u>°</u> 60 °				-	—	_	_
42.7m	90 <u>°</u> 60 °	1		—	—	-	_			
45.8m	90 <u>°</u> 60 °	I		_	Ι	_				
48.8m	90 <u>°</u> 60 °	-	—	—	_					
51.9m	90 <u>°</u> 60 °	-	-	_						
54.9m	90 <u>°</u> 60 °	Ι	_							
58.0m	90 <u>°</u> 60 °	90 ° 70 °	_							
61.0m	90 <u>°</u> 60 °	90 <u>°</u> 70 °	_							
64.1m	90 <u>°</u> 60 °	90 <u>°</u> 70 °	90 <u>°</u> 70 °	90 <u>°</u> 70 °	Need					
35 ton hook	0	0	0	0	0	0	0	0	0	
원 Ball hook	×	0	0	0	0	0	0	0	0	



Hook Blocks

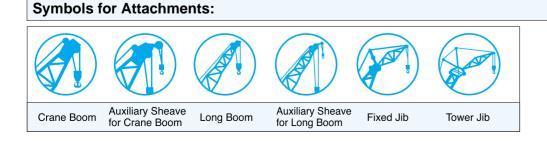
A range of hook blocks can be specified, each with a safety latch.

Hooks	Maight (kg)	No. of sheaves	No. of lines and max. rated loads (tons)									
	Weight (kg)		1	2	3	4	5	6	7	8		
250-ton	4,200	11	-	-	-	54.0	-	81.0	-	108.0		
150-ton	2,300	6	-	-	40.5	54.0	67.5	81.0	94.5	108.0		
70-ton	1,200	3	-	27.0	40.5	54.0	67.5	70.0	-	-		
35-ton	900	1	-	27.0	35.0	-	-	-	-	-		
13.5-ton ball hook	450	0	13.5	-	-	-	-	-	-	-		

Hooks	Woight (kg)	No. of sheaves	No. of lines and max. rated loads (tons)								
	Weight (kg)		9	10	12	14	16	18	20	22	
250-ton	4,200	11	-	135.0	156.0	182.0	200.0	225.0	240.0	250.0	
150-ton	2,300	6	121.5	135.0	150.0	-	-	-	-	-	
70-ton	1,200	3	-	-	-	-	-	-	-	-	
35-ton	900	1	-	-	-	-	-	-	-	-	
13.5-ton ball hook	450	0	-	-	-	-	-	-	-	-	

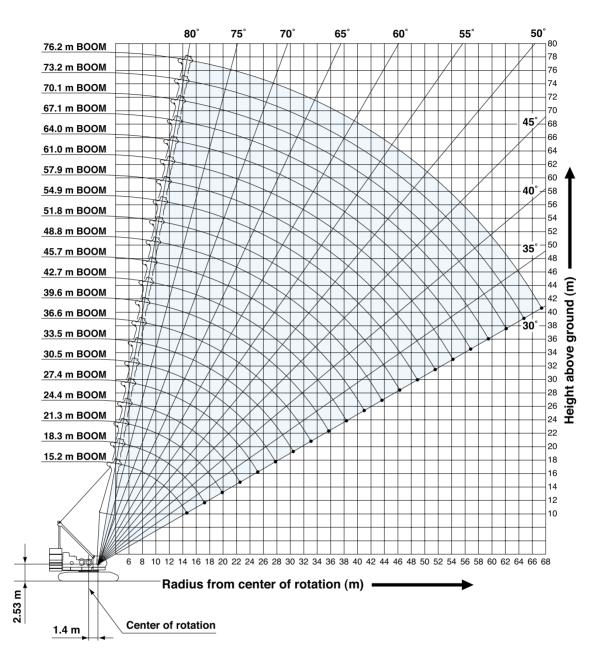
S	ityle and Combination of Boom an	d Jib			
	Style	Crane Boom	Long Boom	Fixed Jib	Tower Jib
	7.6 m boom base	Common use(1)	Common use(1)	Common use(1)	Common use(1)
Boom/Tower	7.6 m boom top	Common use(1)	N.A.	Common use(1)	N.A.
é	1.6 m tower cap	N.A.	N.A.	N.A.	Luffing Tower only(1)
ē	3.0 m insert boom	Common use(2)	Common use(1)	Common use(2)	Common use(1)
ă	6.1 m insert boom	Common use(1)	N.A.	Common use(1)	Common use(3)
Crane	12.2 m insert boom	Common use(4)	Common use(4)	Common use(4)	Common use(2)
ະັ	9.1 m special insert boom for tower	N.A.	N.A.	N.A.	Luffing Tower only(1)
	4.6 m tapered boom	N.A.	Long Boom only(1)	N.A.	N.A.
	4.6 m jib base	N.A.	N.A.	Fixed Jib only(1)	N.A.
_	4.6 m jib top	N.A.	N.A.	Fixed Jib only(1)	N.A.
diL	3.0 m insert jib	N.A.	N.A.	Fixed Jib only(1)	N.A.
wer	6.1 m insert jib	N.A.	N.A.	Fixed Jib only(3)	N.A.
Jib/Tower	9.1 m tower jib base	N.A.	N.A.	N.A.	Luffing Tower only(1)
diل	9.1 m tower jib top	N.A.	Common use(1)	N.A.	Common use(1)
Fixed	3.0 m relay jib	N.A.	Common use(1)	N.A.	Common use(1)
Ě	3.0 m tower insert jib	N.A.	Common use(2)	N.A.	Common use(2)
	6.1 m tower insert jib	N.A.	Common use	N.A.	Common use(1)
	9.1 m tower insert jib	N.A.	Common use(1)	N.A.	Common use(2)

Note: 1. Figure in () means the numbers of the maximum usable boom (or jib) respectively. 2. N.A.: Not applicable



WORKING RANGES AND LIFTING CAPACITIES

Crane Boom Working Ranges



NOTES:

- 1. Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc.
- 2. Ratings in metric tons for 360° working area.
- 3. Operating radius is the horizontal distance from center of rotation to a vertical line through the center of gravity of the load.
- 4. Weight of hook block(s), slings and other load handling accessories is included in rated load. Their total weight must be subtracted from rated load to obtain weight that can be lifted.
- 5. Ratings shown are based on freely suspended loads and make no allowance for such factors as wind effect on lifted load, ground conditions out-of-level, operating speeds or any other condition that could be detrimental to the safe operation of this equipment. Operator, therefore, has the responsibility to judge the existing conditions and reduce lifted loads and operating speeds accordingly.
- 6. Ratings are for operation on a firm and level surface.
- At radii and boom lengths where no ratings are shown on chart, operation is not intended nor approved.

- 8. Boom inserts and guy lines must be arranged as shown in the "Operator's Manual".
- 9. Boom hoist reeving is 16 part line.
- 10. Gantry must be in raised position for all conditions.
- 11. Boom backstops are required for all boom lengths.
- 12. Ratings shown in ______ are determined by the strength of the boom or other structural component.
- Instruction in the "Operator's Manual" must be strictly observed when operating the machine.
- 14. Crane boom ratings: Deduct weight of main hook block, slings, and all other load handling accessories from crane boom ratings shown.
- 15. Auxiliary sheave ratings for crane boom: Deduct weight of ball hook, slings, and all other load handling accessories from auxiliary sheave ratings for crane boom shown.
- 16. Crane boom lengths for auxiliary sheave mounting are 15.2 m to 76.2 m.
- 17. Crane boom ratings with auxiliary sheave: Deduct 0.9 ton from crane boom ratings shown. Minimum rated loads must exceed 2.4 ton.



Crane Boom Lifting Capacity

Unit: metric ton

Cran				y or	ipac	ity		C	ounterwe	eight: 97. ⁻	1 t, Carbo	ody weigh	t: 20.0 t
Boom length Working (m) radius (m)	15.2	18.3	21.3	24.4	27.4	30.5	33.5	36.6	39.6	42.7	45.7	40 0	Boom length (m) Working radius (m)
4.6	4.6 m/250.0												4.6
5.0	230.7	219.0	5.5 m/197.6										5.0
6.0	191.5	191.5	191.1	6.1 m/175.6	6.6 m/156.0								6.0
7.0	165.9	165.6	165.2	165.0	154.4	7.1 m/135.0	7.7m/128.5						7.0
8.0	146.1	145.8	145.4	145.2	144.9	135.0	127.0	8.2 m/117.3	8.7m/107.1				8.0
9.0	130.4	130.1	129.8	129.6	129.2	129.0	122.9	114.4	106.2	9.2 m/98.6	9.8 m/90.4		9.0
10.0	117.7	117.4	117.1	116.9	116.5	116.3	116.0	111.2	103.3	96.6	89.9	10.3 m/81.0	10.0
12.0	90.5	90.3	90.1	90.0	89.8	89.8	89.5	89.5	89.4	89.2	85.1	79.8	12.0
14.0	69.0	72.7	72.4	72.3	72.1	72.0	71.8	71.8	71.6	71.4	71.2	71.2	14.0
16.0	14.8 m/60.9	60.6	60.3	60.2	60.0	59.9	59.6	59.6	59.4	59.2	59.0	59.0	16.0
18.0		17.5 m/52.2	51.6	51.4	51.2	51.1	50.8	50.8	50.5	50.3	50.1	50.1	18.0
20.0			45.0	44.8	44.5	44.4	44.0	44.0	43.8	43.6	43.4	43.3	20.0
22.0			20.1 m/44.8	39.6	39.3	39.1	38.8	38.8	38.5	38.3	38.1	38.0	22.0
24.0				22.7 m/38.0	35.1	34.9	34.5	34.5	34.2	34.0	33.8	33.7	24.0
26.0					25.4 m/32.6	31.4	31.0	31.0	30.7	30.5	30.3	30.2	26.0
28.0						28.5	28.1	28.1	27.8	27.5	27.3	27.3	28.0
30.0							25.7	25.7	25.3	25.1	24.8	24.8	30.0
32.0							30.7 m/25.0	23.5	23.2	22.9	22.7	22.6	32.0
34.0								33.3 m/22.3	21.4	21.1	20.8	20.7	34.0
36.0									35.9 m/19.8	19.5	19.2	19.1	36.0
38.0										18.1	17.8	17.7	38.0
40.0										38.6 m/17.7	16.5	16.4	40.0
42.0											41.2 m/15.8	15.3	42.0
44.0												43.9 m/14.3	44.0
Reeves	22	18	16	14	12	10	10	9	8	8	7	6	Reeves

Boom length Working (m) radius (m)	51.8	54.9	57.9	61.0	64.0	67.1	70.1	73.2	76.2	Boom length (m) Working radius (m)
10.0	10.8 m/77.0	11.4 m/71.4	11.9m/65.8							10.0
12.0	75.0	70.4	65.6	12.4 m/61.1	12.9 m/56.3	13.5 m/51.6				12.0
14.0	70.8	66.5	61.9	58.3	54.7	50.8	47.6	14.5 m/43.1	15.1 m/37.1	14.0
16.0	58.7	58.5	58.4	55.2	51.6	48.0	44.9	41.4	35.9	16.0
18.0	49.8	49.6	49.5	49.3	48.7	45.3	42.3	38.9	33.8	18.0
20.0	43.1	42.8	42.7	42.6	42.3	42.2	39.8	36.7	31.8	20.0
22.0	37.7	37.5	37.4	37.2	37.0	36.9	36.6	34.5	29.8	22.0
24.0	33.5	33.2	33.1	32.9	32.6	32.6	32.3	32.1	27.9	24.0
26.0	29.9	29.7	29.5	29.4	29.1	29.0	28.8	28.6	26.2	26.0
28.0	27.0	26.7	26.6	26.4	26.1	26.0	25.8	25.6	24.5	28.0
30.0	24.5	24.2	24.0	23.9	23.6	23.5	23.2	23.1	23.0	30.0
32.0	22.3	22.1	21.9	21.7	21.4	21.3	21.1	20.9	20.8	32.0
34.0	20.4	20.2	20.0	19.8	19.6	19.5	19.2	19.0	18.9	34.0
36.0	18.8	18.5	18.4	18.2	17.9	17.8	17.5	17.3	17.2	36.0
38.0	17.4	17.1	16.9	16.7	16.4	16.3	16.0	15.9	15.8	38.0
40.0	16.1	15.8	15.6	15.4	15.1	15.0	14.7	14.6	14.5	40.0
42.0	14.9	14.7	14.5	14.3	14.0	13.9	13.6	13.4	13.3	42.0
44.0	13.9	13.7	13.4	13.3	12.9	12.8	12.5	12.4	12.2	44.0
46.0	13.0	12.7	12.5	12.3	12.0	11.9	11.6	11.4	11.3	46.0
48.0	46.5 m/12.8	11.9	11.6	11.5	11.2	11.0	10.7	10.6	10.4	48.0
50.0		49.1 m/11.5	10.9	10.7	10.4	10.2	9.9	9.8	9.6	50.0
52.0			51.8 m/10.3	10.0	9.7	9.5	9.2	9.0	8.9	52.0
54.0				9.4	9.0	8.9	8.6	8.4	8.2	54.0
56.0				54.4 m/9.2	8.4	8.3	8.0	7.8	7.6	56.0
58.0					57.1m/8.2	7.7	7.4	7.2	6.9	58.0
60.0						59.7 m/7.3	6.8	6.6	6.3	60.0
62.0							6.3	6.0	5.7	62.0
64.0							62.3 m/6.2	5.5	5.2	64.0
66.0								65.0 m/5.3	4.7	66.0
68.0									67.6 m/4.3	68.0
Reeves	6	6	5	5	5	4	4	4	3	Reeves

Note:

Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc.

Ratings shown in _____ Refer to notes P12. are determined by the strength of the boom or other structural components.



Auxiliary Sheave Lifting Capacity for Crane Boom

Unit: metric ton

(With	า 70	t Ma	in H	OOK)				C	Counterweight: 97.1 t, Carbody weight: 20.0 t					
Boom length Working (m) radius (m)	15.2	18.3	21.3	24.4	27.4	30.5	33.5	36.6	39.6	42.7	45.7		Boom length (m) Working radius (m)	
5.0	5.4 m/13.5	5.8 m/13.5											5.0	
6.0	13.5	13.5	6.3 m/13.5	6.9 m/13.5									6.0	
7.0	13.5	13.5	13.5	13.5	7.4 m/13.5	7.9 m/13.5							7.0	
8.0	13.5	13.5	13.5	13.5	13.5	13.5	8.5 m/13.5						8.0	
9.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	9.5 m/13.5				9.0	
10.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	10.6 m/13.5	11.1 m/13.5	10.0	
12.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	12.0	
14.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	14.0	
16.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	16.0	
18.0	16.1 m/13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	18.0	
20.0		18.8 m/13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	20.0	
22.0			21.4 m/13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	22.0	
24.0				13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	24.0	
26.0					13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	26.0	
28.0					26.7 m/13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	28.0	
30.0						29.3 m/13.5	13.5	13.5	13.5	13.5	13.5	13.5	30.0	
32.0							13.5	13.5	13.5	13.5	13.5	13.5	32.0	
34.0								13.5	13.5	13.5	13.5	13.5	34.0	
36.0								34.6 m/13.5	13.5	13.5	13.5	13.5	36.0	
38.0									37.2 m/13.5	13.5	13.5	13.5	38.0	
40.0										39.9 m/13.5	13.5	13.5	40.0	
42.0											13.5	13.5	42.0	
44.0											42.5m/13.4	12.7	44.0	
46.0												45.2 m/12.0	46.0	
Reeves	1	1	1	1	1	1	1	1	1	1	1	1	Reeves	

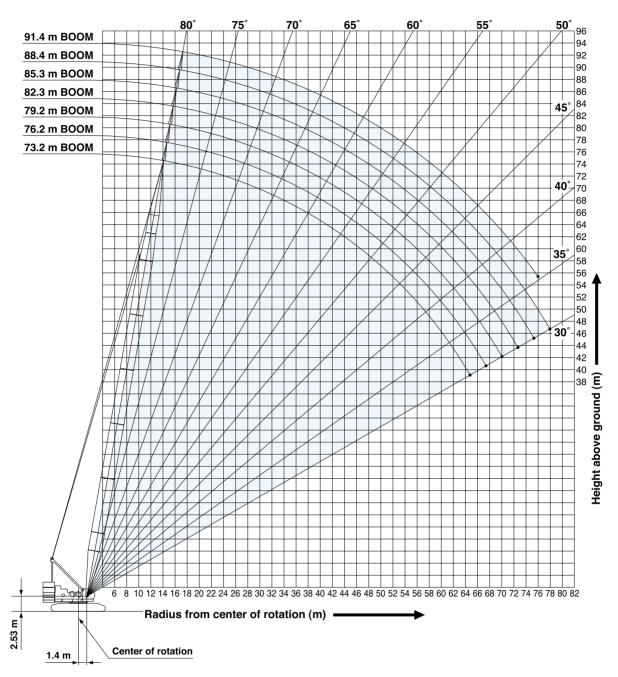
Boom length Working (m) radius (m)	51.8	54.9	57.9	61.0	64.0	67.1	70.1	73.2	76.2	Boom length (m) Working radius (m)
10.0	11.6 m/13.5									10.0
12.0	13.5	12.2 m/13.5	12.7 m/13.5	13.2 m/13.5	13.7 m/13.5					12.0
14.0	13.5	13.5	13.5	13.5	13.5	14.3 m/13.5	14.8 m/13.5	15.3 m/13.5	15.9 m/13.5	14.0
16.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	16.0
18.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	18.0
20.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	20.0
22.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	22.0
24.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	24.0
26.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	26.0
28.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	28.0
30.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	30.0
32.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	32.0
34.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	34.0
36.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	36.0
38.0	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	13.5	38.0
40.0	13.5	13.5	13.5	13.5	13.5	13.5	13.2	13.1	13.0	40.0
42.0	13.4	13.2	13.0	12.8	12.5	12.4	12.1	11.9	11.8	42.0
44.0	12.4	12.2	11.9	11.8	11.4	11.3	11.0	10.9	10.7	44.0
46.0	11.5	11.2	11.0	10.8	10.5	10.4	10.1	9.9	9.8	46.0
48.0	47.8 m/10.7	10.4	10.1	10.0	9.7	9.5	9.2	9.1	8.9	48.0
50.0		9.6	9.4	9.2	8.9	8.7	8.4	8.3	8.1	50.0
52.0		50.4 m/9.4	8.7	8.5	8.2	8.0	7.7	7.5	7.4	52.0
54.0			53.1 m/8.3	7.9	7.5	7.4	7.1	6.9	6.7	54.0
56.0				55.7 m/7.4	6.9	6.8	6.5	6.3	6.1	56.0
58.0					6.3	6.2	5.9	5.7	5.4	58.0
60.0					58.4 m/6.2	5.6	5.3	5.1	4.8	60.0
62.0						61.0 m/5.3	4.8	4.5	4.2	62.0
64.0							63.6 m/4.4	4.0	3.7	64.0
66.0								3.5	3.2	66.0
68.0								66.3 m/3.4	2.7	68.0
70.0									68.9 m/2.5	70.0
Reeves	1	1	1	1	1	1	1	1	1	Reeves

Note:

Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc. Ratings shown in ______are determined by the strength of the boom or other structural components.

Refer to notes P12.

Long Boom Working Ranges



NOTES:

- 1. Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc.
- 2. Ratings in metric tons for 360° working area.
- Operating radius is the horizontal distance from center of rotation to a vertical line through the center of gravity of the load.
- 4. Weight of hook block(s), slings and other load handling accessories is included in rated load. Their total weight must be subtracted from rated load to obtain weight that can be lifted.
- 5. Ratings shown are based on freely suspended loads and make no allowance for such factors as wind effect on lifted load, ground conditions out-of-level, operating speeds or any other condition that could be detrimental to the safe operation of this equipment. Operator, therefore, has the responsibility to judge the existing conditions and reduce lifted loads and operating speeds accordingly.
- 6. Ratings are for operation on a firm and level surface.
- 7. At radii and boom lengths where no ratings are shown on chart, operation is not intended nor approved.

- 8. Boom inserts and guy lines must be arranged as shown in the "Operator's Manual".
- 9. Gantry must be in raised position for all conditions.
- 10. Boom backstops are required for all boom lengths.
- 11. Ratings shown in ______ are determined by the strength of the boom or other structural component.
- 12. Instruction in the "Operator's Manual" must be strictly observed when operating the machine.
- Long boom ratings: Deduct weight of hook block, slings, and all other load handling accessories from long boom ratings shown.
- 14. Auxiliary sheave ratings for long boom: Deduct weight of ball hook, slings, and all other load handling accessories from auxiliary sheave ratings for long boom shown.
- 15. Long boom lengths for auxiliary sheave mounting are 73.2 m to 88.4 m.
- Long boom ratings with auxiliary sheave: Deduct 0.9 ton from long boom ratings shown. Minimum rated loads must exceed 2.4 ton.